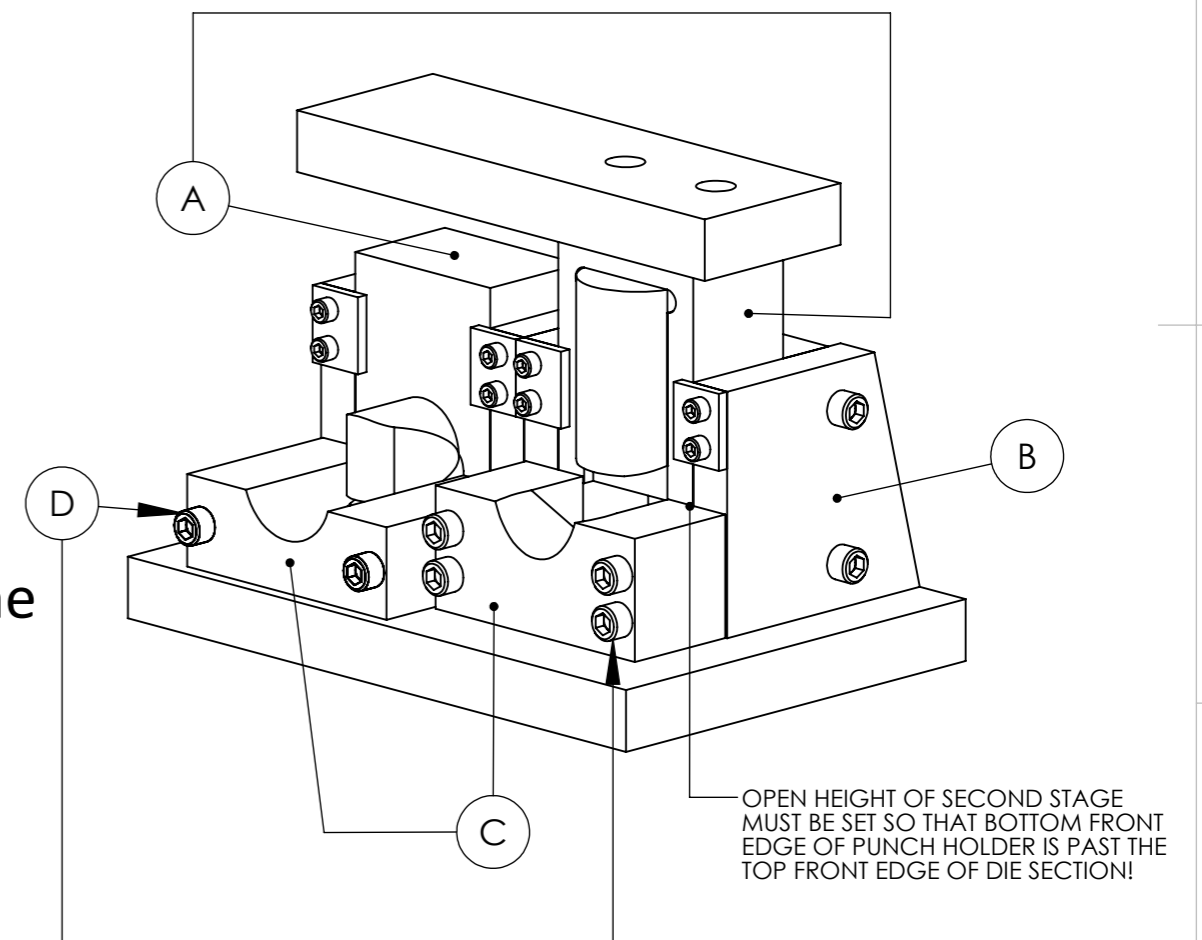
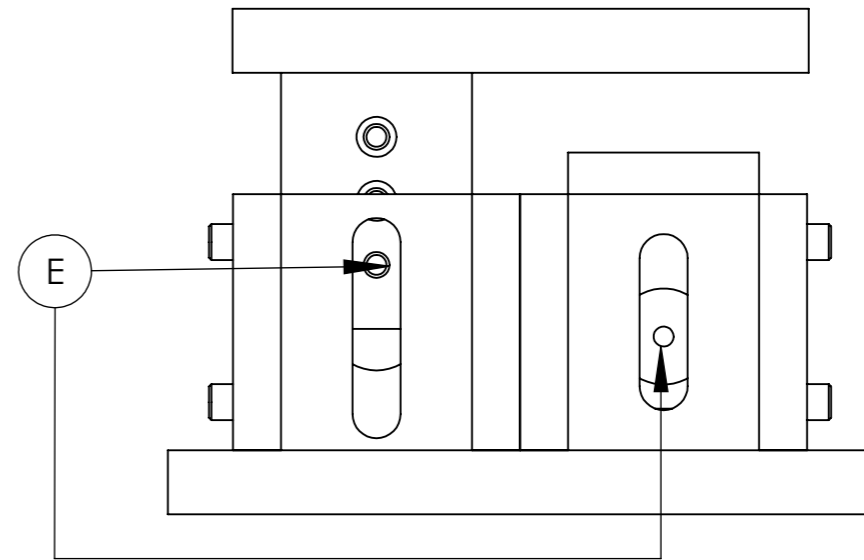


# CONGRATULATIONS ON YOUR PURCHASE OF THE FINEST NOTCHING TOOL AVAILABLE

PLEASE READ CAREFULLY BEFORE USE

- 1) Place punch holders (A) into the housing (B) without springs with the deepest notch on the left, and the long vertical notch on the right.
- 2) Place the die sections (C) on housing carefully lining up opposing cutting edges. Insert bolts (D) through front of die sections (C) and through bottom of housing (B) and lightly tighten them. Next ensure that equal spacing exist around opposing cutting edges of punches and die sections, then securely tighten bolts.
- 3) Remove punch holders (A) and grease inside faces of housing (B) that are in contact with punch holder faces. Insert appropriate springs in bottom of punch holders and place punch holders back in housing. Insert socket head cap screws (E) into the backs of the punch holders. Adjust to proper open height using set screws in the top of the housing.
- 4) When using in a machine with a ram of small proportions such as a hydraulic ironworker, make sure ram strikes second stage of the tooling with approximately 2/3 area of ram.



**CAUTION!**  
ALWAYS USE ALL  
GUARDS ON MACHINES  
AND USE SAFETY GLASSES.  
NEVER REMOVE RETAINING PIN  
WHICH HOLDS PUNCH IN  
PUNCH HOLDER

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## Project Tool & Die INSTRUCTIONS

MADE IN THE USA